Diesel Generator Set

mtu 6R0113 DS180

180 kWe/60 Hz/Prime Power for Stationary Emergency/208 - 600V
Reference *mtu* 6R0113 DS180 (180 kWe) for Standby Rating Technical Data

System ratings

Voltage (L-L)	240V †	208V †	240V †	380V †	480V †	600V
Phase	1	3	3	3	3	3
PF	1.0	0.8	0.8	0.8	0.8	0.8
Hz	60	60	60	60	60	60
kW	180	180	180	180	180	180
kVA	180	225	225	225	225	225
Amps	750	625	541	342	271	217
skVA@30% voltage dip	392	359	359	384	341	242
Generator model	MXB-E 250 LB4	MXB-E 250 MA4	MXB-E 250 MA4	MXB-E 250 MB4	MXB-E 250 SB4	MXB-E 250 SB4
Temp rise	105 °C/40 °C	105 °C/40 °C	105 °C/40 °C	105 °C/40 °C	105 °C/40 °C	105 °C/40 °C
Connection	12 LEAD ZIGZAG	12 LEAD WYE	12 LEAD DELTA	12 LEAD WYE	12 LEAD WYE	6 LEAD WYE

† UL 2200 offered

Certifications and standards

- Emissions
  - EPA Tier 3 certified
  - South Coast Air Quality Management District (SCAQMD)
- Generator set is designed and manufactured in facilities certified to standards ISO 9001:2008 and ISO 14001:2004
- Seismic certification – optional
  - 2021 IBC certification
  - HCAI pre-approval
- UL 2200 - optional (refer to *System ratings* for availability)
- CSA - optional
  - CSA C22.2 No. 100
  - CSA C22.2 No. 14
- Performance Assurance Certification (PAC)
  - Generator set tested to ISO 8528-5 for transient response
  - Verified product design, quality and performance integrity
  - All engine systems are prototype and factory tested
- Power rating
  - Accepts rated load in one step per NFPA 110

A Rolls-Royce solution

Standard features *

- Single source supplier
- Global product support
- Two (2) Year/3,000 Hour Basic Limited Warranty
- 6068HFG85 diesel engine
  - 6.8 liter displacement
  - 4-cycle
- HVO and GtL fuels meeting fuel specification EN15940
- Engine-generator resilient mounted
- Complete range of accessories
- Cooling system
  - Integral set-mounted
  - Engine-driven fan
- Generator
  - Brushless, rotating field generator
  - 2/3 pitch windings
  - 300% short circuit capability with optional Permanent Magnet Generator (PMG)
- Digital control panel(s)
  - UL recognized, CSA certified, NFPA 110
  - Complete system metering
  - LCD display

Standard equipment *

Engine

- Air cleaners
- Oil pump
- Oil drain extension and shut-off valve
- Full flow oil filter
- Fuel filter with water seperator
- Jacket water pump
- Thermostat
- Blower fan and fan drive
- Radiator - unit mounted
- Electric starting motor - 12V
- Governor - electronic isochronous
- Base - formed steel
- SAE flywheel and bell housing
- Charging alternator - 12V
- Battery box and cables
- Flexible fuel connectors
- Flexible exhaust connection
- EPA certified engine

Generator

- NEMA MG1 and IEC standards compliance for temperature rise and motor starting
- Self-ventilated and drip-proof
- Superior voltage waveform
- Analog regulator
- ± 1% voltage regulation no load to full load
- Brushless alternator with brushless pilot exciter
- 4 pole, rotating field
- 105 °C prime temperature rise
- 1-bearing, sealed
- Flexible coupling
- Full amortisseur windings
- Balancing in accordance with IEC60034-14
- 3-phase voltage sensing
- 100% of rated load - one step
- 5% maximum total harmonic distortion

Digital control panel(s)

- Digital metering
- Engine parameters
- Generator protection functions
- Engine protection
- SAE J1939 Engine ECU Communications
- Windows®-based software
- Multilingual capability
- Communications to remote annunciator
- Programmable input and output contacts
- UL recognized, CSA certified, CE approved
- Event recording
- IP 54 front panel rating with integrated gasket
- NFPA 110 compatible

* Represents standard product only. Consult the factory/***mtu*** Distributor for additional configurations.

Application data

Engine

Manufacturer	John Deere
Model	6068HFG85
Type	4-cycle
Arrangement	6-inline
Displacement: L (in^3)	6.8 (415)
Bore: cm (in)	10.6 (4.2)
Stroke: cm (in)	12.7 (5)
Compression ratio	17:1
Rated rpm	1,800
Engine governor	JDEC
Maximum power: kWm (bhp)	214 (286)
Steady state frequency band	± 0.25%
Air cleaner	dry

Liquid capacity

Total oil system: L (gal)	32.2 (8.5)
Engine jacket water capacity: L (gal)	11.9 (3.3)
System coolant capacity: L (gal)	29.3 (7.75)

Electrical

Electric volts DC	12
Cold cranking amps under -17.8 °C (0 °F)	925
Batteries: group size	4D
Batteries: quantity	1

Fuel system

Fuel supply connection size	-6 JIC 37° female
Fuel return connection size	-6 JIC 37° female
Maximum fuel lift: m (ft)	2 (6.7)
Recommended fuel	diesel #2/HVO
Total fuel flow: L/hr (gal/hr)	93 (24.5)

Fuel consumption

At 100% of power rating: L/hr (gal/hr)	51.9 (13.5)
At 75% of power rating: L/hr (gal/hr)	40.5 (10.7)
At 50% of power rating: L/hr (gal/hr)	27.6 (7.3)

Cooling - radiator system

Ambient capacity of radiator: °C (°F)	50 (122)
Maximum restriction of cooling air: Intake and discharge side of radiator: kPa (in. H_20)	0.12 (0.5)
Water pump capacity: L/min (gpm)	265 (70)
Heat rejection to coolant: kW (BTUM)	83.7 (4,766)
Heat rejection to air to air: kW (BTUM)	40 (2,298)
Heat radiated to ambient: kW (BTUM)	25.5 (1,453)
Fan power: kW (hp)	8.6 (11.5)

Air requirements

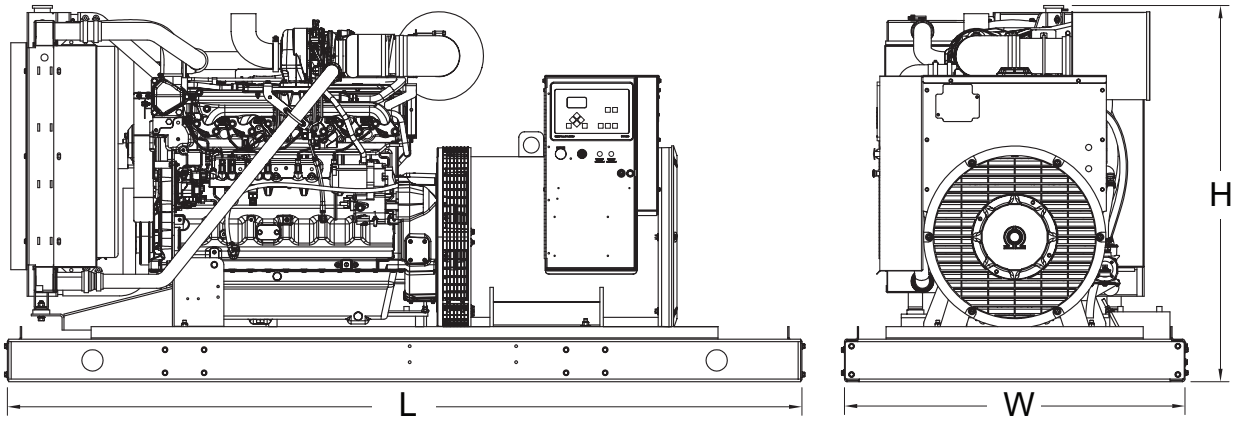
Aspirating: *m^3/min (SCFM)	14.7 (520)
Air flow required for radiator cooled unit: *m^3/min (SCFM)	412 (14,537)
Remote cooled applications; air flow required for dissipation of radiated generator set heat for a maximum of 25 °F rise: *m^3/min (SCFM)	93 (3,277)

* Air density = 1.184 kg/m^3 (0.0739 lbm/ft^3)

Exhaust system

Gas temperature (stack): °C (°F)	528 (982)
Gas volume at stack temperature: m^3/min (CFM)	38.8 (1,371)
Maximum allowable back pressure at outlet of engine, before piping: kPa (in. H_20)	10 (40)

Weights and dimensions



Drawing above for illustration purposes only, based on standard open power 480 volt generator set. Lengths may vary with other voltages. Do not use for installation design. See website for unit specific template drawings.

System	Dimensions (L x W x H)	Weight
Open Power Unit (OPU)	2,845 x 1,219 x 1,346 mm (112 x 48 x 53 in)	1,573-2,262 kg (3,469-4,986 lb)

Weights and dimensions are based on open power units and are estimates only. Consult the factory for accurate weights and dimensions for your specific generator set.

Sound data

Unit type	Prime full load
Level 0 (OPU): dB(A)	87.2

Sound data is provided at 7 m (23 ft). Generator set tested in accordance with ISO 8528-10 and with infinite exhaust.

Emissions data

Refer to Emission Data Sheet (EDS) for emissions data. Consult your ***mtu*** Distributor for more information.

Rating definitions and conditions

- Prime Power for Stationary Emergency ratings apply to installations served by a reliable utility source. At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO 8528-1, overload power in accordance with ISO 3046-1, BS 5514, and AS 2789. Average load factor: ≤ 75%.
- Nominal ratings at standard conditions: 25 °C and 300 meters (77 °F and 1,000 feet).
- Deration factor:
  - Consult your local ***mtu*** Distributor for altitude derations.
  - Consult your local ***mtu*** Distributor for temperature derations.

Subject to change. | 23481 | 2026-03

The values provided in this specification sheet are typical and are intended for limited design reference only.